

# Work Order ID 61977

September 14, 2010 7:34:23 AM

Page 1

Item ID: D412-760-111

Accept

Setup Start

Revision ID:

Stop

Item Name: Aft Cabin Wall and Pylon Protector

Start Date: 9/14/10 Start Qty: 2.00

Cust Item ID:

Required Date: 9/14/10 Req'd Qty: 2.00

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start

QC:

Date:

SPC (Y/N):

Date:

Stop

| Sequence ID/<br>Work Center ID | Operation<br>Description | Set Up/<br>Run Hours | Tool ID | Tool # | Plan<br>Code | Accept<br>Qty | Reject<br>Qty | Reject<br>Number | Insp.<br>Stamp |
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|
|--------------------------------|--------------------------|----------------------|---------|--------|--------------|---------------|---------------|------------------|----------------|

Draw Nbr

Revision Nbr

IIN D412-760

E

100

0.00



DC

Document Control

Memo

0.00

Photocopy bluefile & type labels per PPP D412-760-111 CHG001

510109/27

for BG 10-9-14

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

10/14/14

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

510109/27

2

# Work Order ID 61977

September 14, 2010 7:34:23 AM



Page 2

Item ID: D412-760-111

Accept



Setup Start



Revision ID:

Stop



Item Name: Aft Cabin Wall and Pylon Protector

Start Date: 9/14/10 Start Qty: 2.00



Cust Item ID:

Required Date: 9/14/10 Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals: Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Tool ID

Tool #

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130

0.00



Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D412-760-011

Location:

PPP Rev: A

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

*Co 10/9/27*

*10/09/27*

*CD 10/9/27*

# Picklist Print

September 14, 2010 7:34:20 AM

Page 1

Work Order ID: 61977

Parent Item: D412-760-111

Parent Item Name: Aft Cabin Wall and Pylon Protector

Start Date: 9/14/10

Required Date: 9/14/10

Start Qty: 2.00

Required Qty: 2.00

## Comments:

| Component Item ID/<br>Item Name | Replacement<br>Item ID | Mfg/<br>Purch | Bin<br>Item | Primary<br>Location | Last<br>Location | Route<br>Seq ID | Unit of<br>Measure | Qty on<br>Hand | Qty per Kit | Total<br>Qty | Qty<br>Issued | Date<br>Issued | Status |
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|
|---------------------------------|------------------------|---------------|-------------|---------------------|------------------|-----------------|--------------------|----------------|-------------|--------------|---------------|----------------|--------|

|                               |  |              |    |  |  |     |      |        |   |   |  |  |  |
|-------------------------------|--|--------------|----|--|--|-----|------|--------|---|---|--|--|--|
| D3933-1<br>Aft Wall Protector |  | Manufactured | No |  |  | 110 | Each | 0.0000 | 1 | 2 |  |  |  |
|-------------------------------|--|--------------|----|--|--|-----|------|--------|---|---|--|--|--|

|   |  |              |    |  |  |     |      |        |   |   |  |  |  |
|---|--|--------------|----|--|--|-----|------|--------|---|---|--|--|--|
| D3933-2<br>Aft Cabin Wall Protector, RH |  | Manufactured | No |  |  | 110 | Each | 0.0000 | 1 | 2 |  |  |  |
|---|--|--------------|----|--|--|-----|------|--------|---|---|--|--|--|

|                                     |  |              |    |  |  |     |      |        |   |   |  |  |  |
|-------------------------------------|--|--------------|----|--|--|-----|------|--------|---|---|--|--|--|
| D3935-1<br>Pylon Wall Protector, LH |  | Manufactured | No |  |  | 110 | Each | 2.0000 | 1 | 2 |  |  |  |
|-------------------------------------|--|--------------|----|--|--|-----|------|--------|---|---|--|--|--|

### Location

### Loc Qty

### Loc Code

ST258A

2

55793

2

|                            |  |              |    |  |  |     |      |        |   |   |  |  |  |
|----------------------------|--|--------------|----|--|--|-----|------|--------|---|---|--|--|--|
| D3935-2<br>Pylon Protector |  | Manufactured | No |  |  | 110 | Each | 0.0000 | 1 | 2 |  |  |  |
|----------------------------|--|--------------|----|--|--|-----|------|--------|---|---|--|--|--|

|                  |  |              |    |  |  |     |      |          |    |    |  |  |  |
|------------------|--|--------------|----|--|--|-----|------|----------|----|----|--|--|--|
| D3942-1<br>Angle |  | Manufactured | No |  |  | 110 | Each | 179.0000 | 14 | 28 |  |  |  |
|------------------|--|--------------|----|--|--|-----|------|----------|----|----|--|--|--|

### Location

### Loc Qty

### Loc Code

ST098

179

61450

119

61661

60

61450

# Picklist Print

September 14, 2010 7:34:21 AM

Page 2

Work Order ID: 61977

Parent Item: D412-760-111

Parent Item Name: Aft Cabin Wall and Pylon Protector

Start Date: 9/14/10

Required Date: 9/14/10

Start Qty: 2.00

Required Qty: 2.00

D3942-3 Manufactured No

110 Each 109.0000 10 20



Clip

Location Loc Qty Loc Code

ST098 109

61301 109

MS27039-4-10 Purchased No

110 Each 72.0000 4



Screw

Location Loc Qty Loc Code

ST293 72

114742 72

MS27039-4-14 Purchased No

110 Each 48.0000 6



Screw

Location Loc Qty Loc Code

ST293 48

112273 48

MS27039-5-08 Purchased No

110 Each 3.0000 6



SCREW

Location Loc Qty Loc Code

ST293 3

112298 3

MS27039-5-12 Purchased No

110 Each 104.0000 8



Screw

Location Loc Qty Loc Code

ST293 104

114037 104

September 14, 2010 7:34:21 AM

Shop Packet Print

Page 2

## 5.0 PARTS LIST

| Qty<br>-011 | Qty<br>-013 | Qty<br>-015 | Qty<br>-017 | QTY<br>-111 | QTY<br>-113 | QTY<br>-211 | Part Number  | Description                            |
|-------------|-------------|-------------|-------------|-------------|-------------|-------------|--------------|--|
| X           |             |             |             |             |             |             | D412-760-011 | CABIN FLOOR PROTECTOR KIT              |
|             | X           |             |             |             |             |             | D412-760-013 | CABIN FLOOR PROTECTOR KIT              |
|             |             | X           |             |             |             |             | D412-760-015 | CABIN FLOOR PROTECTOR KIT              |
|             |             |             | X           |             |             |             | D412-760-017 | CABIN FLOOR PROTECTOR KIT              |
|             |             |             |             | X           |             |             | D412-760-111 | AFT CABIN WALL AND PYLON PROTECTOR KIT |
|             |             |             |             |             | X           |             | D412-760-113 | AFT CABIN WALL AND PYLON PROTECTOR KIT |
|             |             |             |             |             |             | X           | D412-760-211 | BAGGAGE COMPARTMENT PROTECTOR KIT      |
| 1           |             |             |             |             |             |             | D3574-1      | CABIN FLOOR PROTECTOR                  |
| 1           |             |             |             |             |             |             | D3574-2      | CABIN FLOOR PROTECTOR                  |
|             | 1           |             |             |             |             |             | D3574-3      | CABIN FLOOR PROTECTOR                  |
|             | 1           |             |             |             |             |             | D3574-4      | CABIN FLOOR PROTECTOR                  |
|             |             | 1           |             |             |             |             | D3574-5      | CABIN FLOOR PROTECTOR                  |
|             |             | 1           |             |             |             |             | D3574-6      | CABIN FLOOR PROTECTOR                  |
| 1           |             |             |             |             |             |             | D3575-1      | CABIN FLOOR PROTECTOR                  |
| 1           |             |             |             |             |             |             | D3575-2      | CABIN FLOOR PROTECTOR                  |
|             | 1           |             |             |             |             |             | D3575-3      | CABIN FLOOR PROTECTOR                  |
|             | 1           |             |             |             |             |             | D3575-4      | CABIN FLOOR PROTECTOR                  |
|             |             | 1           |             |             |             |             | D3575-5      | CABIN FLOOR PROTECTOR                  |
|             |             | 1           |             |             |             |             | D3575-6      | CABIN FLOOR PROTECTOR                  |
|             |             |             | 1           |             |             |             | D3788-1      | CABIN FLOOR PROTECTOR                  |
|             |             |             | 1           |             |             |             | D3788-2      | CABIN FLOOR PROTECTOR                  |
|             |             |             | 1           |             |             |             | D3788-3      | CABIN FLOOR PROTECTOR                  |
|             |             |             | 1           |             |             |             | D3788-4      | CABIN FLOOR PROTECTOR                  |
| 6           | 4           | 6           | 6           |             |             |             | D3580-1      | JOGGLE BRACKET                         |
| 14          | 40          | 14          | 14          |             |             | 36          | D3628-1      | CUPPED WASHER                          |
| 6           | 8           | 6           | 6           |             |             |             | D3628-3      | CUPPED WASHER                          |
|             |             |             |             |             |             | 1           | D3876-1      | RH FORWARD WALL PROTECTOR              |
|             |             |             |             |             |             | 1           | D3876-3      | FORWARD WALL PROTECTOR                 |
|             |             |             |             |             |             | 1           | D3876-5      | LH WALL PROTECTOR                      |
|             |             |             |             |             |             | 1           | D3876-7      | AFT WALL PROTECTOR                     |
|             |             |             |             |             |             | 1           | D3876-9      | RH AFT WALL PROTECTOR                  |
|             |             |             |             |             |             | 1           | D3876-11     | FLOOR PROTECTOR                        |
|             |             |             |             |             |             | 1           | D3876-13     | DOOR PROTECTOR                         |
|             |             |             |             | 1           | 1           |             | D3933-1      | LH AFT CABIN WALL PROTECTOR            |
|             |             |             |             | 1           | 1           |             | D3933-2      | RH AFT CABIN WALL PROTECTOR            |
|             |             |             |             | 1           |             |             | D3935-1      | LH PYLON PROTECTOR                     |
|             |             |             |             | 1           |             |             | D3935-2      | RH PYLON PROTECTOR                     |
|             |             |             |             |             | 1           |             | D3935-3      | LH PYLON PROTECTOR                     |
|             |             |             |             |             | 1           |             | D3935-4      | RH PYLON PROTECTOR                     |
|             |             |             |             | 14          | 14          |             | D3942-1      | ANGLE                                  |
|             |             |             |             | 10          | 10          |             | D3942-3      | CLIP                                   |
|             |             |             |             |             |             | 1           | D3952-1      | PLACARD                                |
|             |             |             |             |             |             | 36          | 80-004-2-6   | INSERT                                 |
| 28          |             | 28          | 28          |             |             |             | AN960JD10    | WASHER                                 |
| 12          |             | 12          | 12          |             |             |             | AN960JD416   | WASHER                                 |
| 14          |             | 14          | 14          |             |             |             | MS24694S54   | SCREW                                  |
| 6           |             | 6           | 6           |             |             |             | MS24694S100  | SCREW                                  |
|             |             |             |             |             |             | 36          | MS27039-1-04 | SCREW                                  |
|             |             |             |             | 4           | 4           |             | MS27039-4-10 | SCREW                                  |
|             |             |             |             | 6           | 6           |             | MS27039-4-14 | SCREW                                  |
|             |             |             |             | 6           | 6           |             | MS27039-5-08 | SCREW                                  |
|             |             |             |             | 8           | 8           |             | MS27039-5-12 | SCREW                                  |

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